

Work Order ID 67961-2

Tuesday, April 05, 2011 10:10:20 AM



Page 1

Item ID: D412-698-012

Revision ID:

Item Name: Cabin Door Roller, RH

Start Date: 4/5/2011 Start Qty: 2.00

Required Date: 4/11/2011 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

QC:

Date: 11-04-5 Tooling:

Date: SPC (Y/N):

Cust Item ID:

Customer:

Setup Start

Stop

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per P/P D412-698-012 CHG003								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

Similar

11-04-5. Labels

fb. 11/24/20

Similar

(4)

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Item ID: D412-698-012

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Door Roller, RH

Start Date: 4/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-012
Location: _____

Per 10/2.6 (1)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/5/16

MF

11-05-18

Picklist Print

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Work Order ID: 67961

Parent Item: D412-698-012

Parent Item Name: Cabin Door Roller, RH



Start Date: 4/5/2011

Required Date: 4/11/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from
Step 1,3 KJ/DS
IPP Rev:D 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3121-141 		Manufactured	No			110	Each	0.0000	3	6			
Bracket Assembly													
D3121-144 		Manufactured	No			110	Each	3.0000	1	2			
Bracket Assembly													
<div>Location</div> <div>ST235A</div> <div>61728</div> <div>Loc Qty</div> <div>3</div> <div>3</div> <div>Loc Code</div>													
D3137-043 		Manufactured	No			110	Each	2.0000	1	2			
Bracket Assembly													
<div>Location</div> <div>ST235B</div> <div>62831</div> <div>Loc Qty</div> <div>2</div> <div>2</div> <div>Loc Code</div>													
D3183-044 		Manufactured	No			110	Each	3.0000	1	2			
Bracket Assembly													
<div>Location</div> <div>ST236</div> <div>61482</div> <div>Loc Qty</div> <div>3</div> <div>3</div> <div>Loc Code</div>													

6824238 11/05/16
6778313 JB

682436

67775 11/04/20

Picklist Print

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Work Order ID: 67961

Parent Item: D412-698-012

Parent Item Name: Cabin Door Roller, RH



Start Date: 4/5/2011

Required Date: 4/11/2011

Start Qty: 2.00

Required Qty: 2.00

D3199-1
Bracket

Manufactured No

110 Each

90 0000

9 18 ✓

Location

Loc Qty

Loc Code

ST236A

90

61484

10

66830

50

368241 16 11/4/25

D3202-1
Cover

Manufactured No

110 Each

12 0000

1 2 ✓

Location

Loc Qty

Loc Code

ST241A

12

59693

4

66252

8

66330 x 16X

11/04/20

66753

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Shop Packet Print

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6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW